

coastline industrial coatings, inc.

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AF-193 Water-Based High Performance Enamel

FEATURES

- Durable high-gloss finish
- Resists fading
- Dry Fall Properties
- Fast Dry / Low Odor
- Protects against atmospheric corrosion, flash rusting, water spotting
- May be used direct-to-metal.

COMPOSITION

Acrylic Resin
Pigmentation varies with color.

TYPICAL USES

- Interior and Exterior
- Chemical Plant Maintenance
- Food Processing Plants
- Airports, Restaurants, Schools
- Equipment, Trailers, Tanks and Shelving
- O. E. M., Light Poles, Transformers

PHYSICAL DATA

COLOR: VARIOUS
FINISH: GLOSS / SEMI-GLOSS / FLAT
COMPONENTS: SINGLE
SOLIDS CONTENT: VOL. 34%
VOC: 0.48
WEIGHT / GAL: 8.80 LBS.
TEMPERATURE LIMIT: 200° F
RECOMMENDED DFT: 2 – 3 MILS
THEORETICAL COVERAGE: 545 SQ. FT. / GAL (1 MIL)
FLASH POINT: N/A
DRY TIME @ 55% RH & 77° F:
TOUCH – 45 MIN.
HANDLE – 2 HOUR
SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants, SSPC-SP1, 2 or 7.

APPLICATION DATA

APPLIED OVER PRIMED STEEL: P-34
METHOD: BRUSH, ROLL OR SPRAY
MIXING RATIO: N/A
POT LIFE: N/A

APPLICATION PROCEDURE

1. Flush all equipment with water
2. Mix product thoroughly
3. Thin only if necessary for workability
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 3-5 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with water immediately after use

THINNER: Apply as received

EQUIPMENT CLEANER: warm soapy water

SHIPPING DATA

PACKAGING UNITS:

1 gal. unit, 5 gal. unit, 55 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or parts thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.