

coastline industrial coatings, inc.

3401 Fifth Street – Stafford, Texas 77477 (281) 499-0633

FF-163 Acrylic-Urethane Enamel

FEATURES

- Durable plus ease of maintenance
- VOC compliant
- Excellent gloss retention
- Fast Dry
- Protects against atmospheric conditions including U.V.
- White will not yellow in sun light

COMPOSITION

Aliphatic Copolymer Acrylic Resin
Pigmentation varies with color
Exempt Solvents

TYPICAL USES

- Interior and Exterior
- Railway Cars
- Automotive Body Shops
- Fleet Industry
- Equipment, Trailers and Tank Industry
- O. E. M.

PHYSICAL DATA

COLOR: VARIOUS
FINISH: GLOSS / SEMI-GLOSS / FLAT
COMPONENTS: TWO
SOLIDS CONTENT: VOL. 48%
VOC: 3.06
WEIGHT / GAL: 8.25 LBS.
TEMPERATURE LIMIT: 280° F
RECOMMENDED DFT: 2 – 3 MILS
THEORETICAL COVERAGE: 770 SQ. FT. / GAL (1 MIL)
FLASH POINT: 91° F
DRY TIME @ 55% RH & 77° F:
TOUCH – 30 MIN.
HANDLE – 1 HOUR
SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants.

APPLICATION DATA

APPLIED OVER PRIMED STEEL:
FPA-34, FP-66
METHOD: BRUSH OR SPRAY
MIXING RATIO: 8 TO 1 to 2
POT LIFE: 4 HOURS @ 77° F

APPLICATION PROCEDURE

1. Flush all equipment with solvent
2. Mix product thoroughly
3. Thin 2 parts reducer
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 35 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with thinner immediately after use

THINNER: T-3, T-6 or T-39
EQUIPMENT CLEANER: DT-5

SHIPPING DATA

PACKAGING UNITS:
1 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or parts thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.