

coastline industrial coatings, inc.

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FF-173-3 Base Coat Enamel

FEATURES

- Durable base coat
- VOC compliant
- Excellent flexibility
- High Solids / Fast Dry
- Large recoat window
- May be used direct-to-metal.

COMPOSITION

Acrylic/Alkyd Resin
Pigmentation varies with color.
Exempt Solvents

TYPICAL USES

- Interior and Exterior
- Automotive Industry
- Fleet Industry
- Prefabricated Frames and Trailers
- Equipment Manufacturers
- High End Body Shops

PHYSICAL DATA

COLOR: VARIOUS
FINISH: FLAT
COMPONENTS: SINGLE
SOLIDS CONTENT: VOL. 62%
VOC: 2.80
WEIGHT / GAL: 7.80 LBS.
TEMPERATURE LIMIT: 380° F
RECOMMENDED DFT: 2 – 3 MILS
THEORETICAL COVERAGE: 992 SQ. FT. / GAL (1 MIL)
FLASH POINT: 105° F
DRY TIME @ 55% RH & 77° F:
TOUCH – 30 MIN.
HANDLE – 1 HOUR
SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants.

APPLICATION DATA

APPLIED OVER PRIMED STEEL:

FPA-34, FP-66

METHOD: BRUSH, ROLL OR SPRAY

MIXING RATIO: N/A

POT LIFE: N/A

**** Excellerator may be added

APPLICATION PROCEDURE

1. Flush all equipment with solvent
2. Mix product thoroughly
3. Thin only if necessary for workability
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes
6. Application of 35 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with thinner immediately after use

THINNER: T-3, T-6 or T-39

EQUIPMENT CLEANER: DT-5

SHIPPING DATA

PACKAGING UNITS:

1 gal. unit, 5 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or parts thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.