

coastline industrial coatings, inc.

3401 Fifth Street – Stafford, Texas 77477 (281) 499-0633

FP-66 Automotive Grade Epoxy Primer

FEATURES

- High performance primer for new or old steel.
- VOC compliant
- Excellent rust inhibitive primer
- High Solids / Fast Dry
- Offers high build catalyst
- May be top-coated with all types of coatings

COMPOSITION

Modified Epoxy Resin
Exempt Solvents

TYPICAL USES

- Interior and Exterior
- Automotive Body Shops
- Fleet Repair Shops
- Automotive, Fleet Manufacturers
- Equipment, Tank Trucks
- Rail Car Industry

PHYSICAL DATA

COLOR: WHITE (TINTABLE)

FINISH: FLAT

COMPONENTS: TWO

SOLIDS CONTENT: VOL. 63%

VOC: 1.00

WEIGHT / GAL: 9.3 LBS.

TEMPERATURE LIMIT: 260° F

RECOMMENDED DFT: 2 – 3 MILS

THEORETICAL COVERAGE: 1010 SQ. FT. / GAL (1 MIL)

FLASH POINT: 101° F

DRY TIME @ 55% RH & 77° F:

TOUCH – 30 MIN.

RECOAT – 2 - 4 HOURS

SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants.

APPLICATION DATA

METHOD: SPRAY

MIXING RATIO: 4 TO 1

POT LIFE: 4 HOURS

APPLICATION PROCEDURE

1. Flush all equipment with solvent
2. Mix product thoroughly
3. Thin only if necessary for workability
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 3-5 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with thinner immediately after use

THINNER: T-3, T-6 or T-39

EQUIPMENT CLEANER: DT-5

SHIPPING DATA

PACKAGING UNITS:

1 gal. unit, 5 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or part thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.